

2K Clears

RZ - CC100 Mirror Effect Clear (H.S.)

Product Description

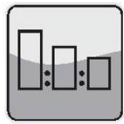
Mirror effect clears for application ranging from spot repair, panel repair to overall refinish.

Technical Characteristics

Color: transparent Shelf life: 24 months at 25°C Theoretical spreading rate: 250 - 300 m²/l (avg) at 1 µm

Pre-treatment

RZ - CC100 Mirror Effect Clear is suitable to be applied on top of a clean and dust-free Reiz basecoat.
See TDS of basecoat for other preparation of substrate.

	Mixing Ratio	RZ - CC100 Clear 100 (vol) 100 g RZ - H71 Hardener 50 (vol) 49 g RZ - T50 Thinner 15 - 20 (vol) 13 - 18 g Mix well and strain before application. Note: RZ - H61/RZ - T40 is for temperatures between 5°C - 15°C RZ - H71/RZ - T50 is for temperatures between 15°C - 25°C RZ - H81/RZ - T60 is for temperatures above 25°C 70 nner is for t peratures a e 35°C or when refinishing large surfaces 68 - H78/RZ - 8 (2:1) Har ers are also available for RZ - CC100 Clear.												
	Spray Viscosity Potlife	to 1 con DIN 4 cup at °C 4 hou at 2												
	Sprayguns	HVLP gravity - feed spraygun 1.2 - 1.3 mm 1.5 - 2.0 bar 10 - 15 cm Conventional gravity - feed spraygun 1.3 - 1.6 mm 3.0 - 4.0 bar 15 - 20 cm												
	Application	Number of spraycoats: 1 thin + 1 wet coat Flash - off: 8 - 10 mins Film thickness: 40 - 50 µm												
	Drying	<table> <tr> <td>Drying</td> <td>25°C</td> <td>60°C</td> </tr> <tr> <td>Dust free atier</td> <td>30 - 40 mins</td> <td>-</td> </tr> <tr> <td>Ready for assembly atier</td> <td>6 hours</td> <td>30 mins</td> </tr> <tr> <td>Ready for polish atier</td> <td>11 - 13 hours</td> <td>90 mins</td> </tr> </table>	Drying	25°C	60°C	Dust free atier	30 - 40 mins	-	Ready for assembly atier	6 hours	30 mins	Ready for polish atier	11 - 13 hours	90 mins
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	IR Drying	IR drying atier dust free Step 1 - short wave: 5 mins at a 80 cm distance Step 2 - medium wave: 20 mins at a 80 cm distance												
	Further Treatment	Polish atier specified drying times and cooling.												

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience.
You can obtain the latest version of technical data sheet from our website at www.wonder-global.com or directly from your supplier.